



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2150 PAR #: N/A Fault Category: Prod/Eng. Ass <sup>met/snap</sup> NCR: Yes No DQA: 1/1 Date: 06.02.22  
QA: N/C Closed: SK Date: 06.02.22

NCR: <u>25155</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06.01.31	3	8 parts scrap. holes of .171, location of dimensions are too wide, won't fit hinge, holes don't line up.	<u>AF</u> <u>06.01.31</u>	Scrap & destroy.	<u>06.01.31</u>	<u>06.01.31</u>	<u>RD</u> <u>06.01.31</u>	<u>06.01.31</u>

NOTE: Date & initial all entries

Date: Wednesday, 12/7/2005 12:44:08 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PACKER

Job Number: 25155

Part Number: D2150

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr

ml06/01/30

53

7.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

JAD 06/02/08 45

8.0 POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

AM 06-02-20

9.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

FC 060220 45

10.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST026

P6/2/01 45

11.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

5/26 06/02/22 45

06/02/22 45

Job Completion



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 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DART AEROSPACE LTD	Work Order:	25155
Description: Packer	Part Number:	D2150
Inspection Dwg: D2150	Rev: A	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

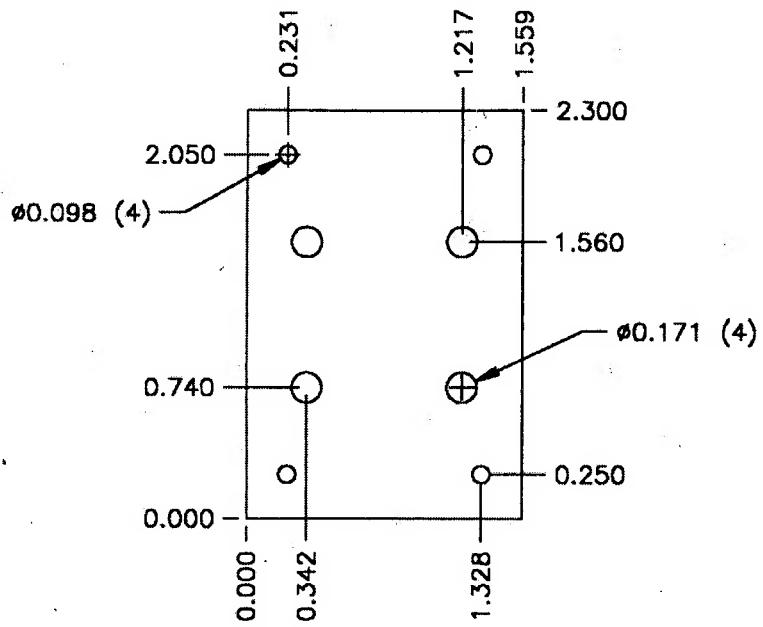
<b>Measured by:</b>	<b>Audited by:</b>	<b>Prototype Approval:</b>	N/A
<b>Date:</b>	<b>Date:</b>	<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	04.09.28	New Issue	KJ/JLM	



DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED BL	APPROVED BL	DRAWING NO. D2150
DATE 95:05:01		REV. A SHEET 1 OF 1
		SCALE 1:1

RELEASED  
96/06/13 BG



SHOP COPY  
RET'D JAN TO  
ENG ING'RING  
1 FLOOR COPY  
F1  
FIC  
WORK  
25155

MATERIAL: 2024-T3, 0.040 THICK  
FINISH: WHITE POWDER COAT HI-GLOSS